

Fluorinated 1,5-Dideoxy-1,5-iminoalditols: Synthesis of 1,5,6-Trideoxy-6-fluoro-1,5-imino-D-glucitol (1,6-Dideoxy-6-fluoronojirimycin) and 1,4,5-Trideoxy-4-fluoro-1,5-imino-D-ribitol (1,2,5-Trideoxy-2-fluoro-1,5-imino-L-ribitol)

Jie Di, Bandaru Rajanikanth and Walter A. Szarek*

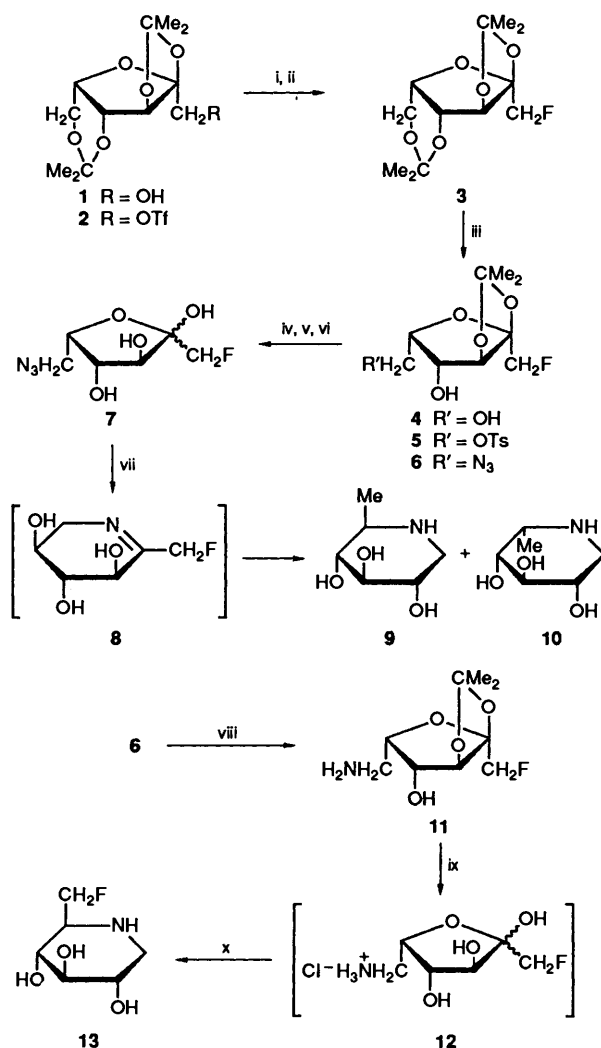
Department of Chemistry, Queen's University, Kingston, Ontario K7L 3N6, Canada

An efficient synthesis of 1,5,6-trideoxy-6-fluoro-1,5-imino-D-glucitol **13** from inexpensive L-sorbose by way of reductive amination of **12** is described. Synthesis of 1,4,5-trideoxy-4-fluoro-1,5-imino-D-ribitol (1,2,5-trideoxy-2-fluoro-1,5-imino-L-ribitol) **19** has been achieved also by a route which involves fluorination of **16** with retention of configuration at C-4.

Substitution of the ring oxygen of pyranoses and furanoses by nitrogen^{1,2} leads to a class of specific glycosidase inhibitors³ whose chemotherapeutic potential has been the subject of considerable recent research. 1,5-Dideoxy-1,5-imino-D-glucitol (1-deoxynojirimycin) is an important aza-sugar antibiotic, isolated from several natural sources,⁴ having an array of interesting biological activities.⁵ Fluorinated carbohydrates have been utilized widely in biochemical investigations of sugars.⁶ Recently, syntheses of 1,5,6-trideoxy-6-fluoro-1,5-imino-D-glucitol **13**,^{7a} other fluorinated analogues,^{7b} and 6-deoxy-6-fluorocastanospermine⁸ were reported. As a part of a programme concerned with the synthesis of modified 1,5-dideoxy-1,5-iminoalditols, we became interested in facile syntheses of fluorinated derivatives, compounds which might provide useful information about the active-site domains of endoglycosidases.⁹ Here we report a facile synthesis of 1,6-dideoxy-6-fluoronojirimycin **13** and 1,4,5-trideoxy-4-fluoro-1,5-imino-D-ribitol **19** (1,2,5-trideoxy-2-fluoro-1,5-imino-L-ribitol).

The synthesis of **13** was achieved from 2,3:4,6-di-*O*-isopropylidene- α -L-sorbofuranose **1** in good yield (see Scheme 1). Fluorination of **1** using (diethylamino)sulfur trifluoride¹⁰ (DAST) (6 equiv.) gave **3** in 30% yield. If 1 equiv. of DAST were employed the yield of **3** was <5%. However, tris(dimethylamino)sulfonium difluorotrimethylsilicate¹¹ (TASF) reacts with triflate **2** to afford **3** in good yield. Treatment of **1** in dichloromethane and pyridine with triflic anhydride in dichloromethane gave the triflate **2** {95%; m.p. 56 °C; $[\alpha]_D^{25} - 10.0$ (c 1.0, CHCl₃)}, which, on treatment with TASF in tetrahydrofuran at reflux temperature, furnished **3** {80%; $[\alpha]_D^{25} - 7.6$ (c 1.84, CHCl₃)}. Selective removal of the 4,6-*O*-isopropylidene group gave **4** {96.0%; m.p. 108 °C; $[\alpha]_D^{25} + 10.0$ (c 1.60, CHCl₃)}. Regioselective tosylation of the primary hydroxy group in **4** with toluene-*p*-sulfonyl chloride in dry pyridine and a catalytic amount of 4-(dimethylamino)pyridine provided **5** {85.0%; m.p. 106 °C; $[\alpha]_D^{25} + 4.0$ (c 1.0, CHCl₃)}. Treatment of **5** with sodium azide and urea in *N,N*-dimethylformamide furnished **6** {98.0%; m.p. 62 °C; $[\alpha]_D^{25} + 21.8$ (c 1.10, CHCl₃)}. Hydrolysis of **6** with 75% aqueous trifluoroacetic acid yielded **7** (84.5%) as a mixture of anomers.

Catalytic hydrogenation of **7** over 5% palladium-on-carbon in methanol (pH adjusted to 8.0 with triethylamine) did not yield the expected product **13**, but rather a 3:2 mixture of **9** and **10** (68%); the reaction in neutral or acidic medium also failed to yield **13**. The formation of **9** and **10** can be explained by reductive defluorination of the intermediate, activated fluoride **8**. Compound **13** was obtained as follows. Catalytic hydrogenation of **6** over 5% palladium-on-carbon in methanol gave the



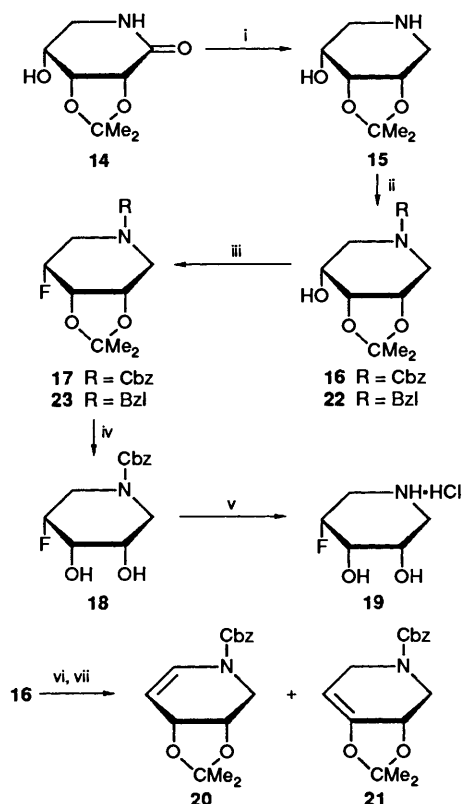
Scheme 1 Reagents and conditions: i, Tf₂O, pyridine, CH₂Cl₂, -60 °C → room temp.; ii, TASF, THF, reflux, 5 h; iii, 60% AcOH, 40 °C, 6 h; iv, *p*-TsCl, pyridine, DMAP, -60 °C → room temp., 6 h; v, NaN₃, urea, DMF, 100 °C, 6 h; vi, 75% CF₃CO₂H, room temp.; vii, H₂, 5% Pd/C, Et₃N, MeOH; viii, H₂, 5% Pd/C, MeOH; ix, 10% aqueous THF, conc. HCl; x, NaCNBH₄, MeOH, room temp., 12 h

amine **11** {90.0%; m.p. 92 °C; $[\alpha]_D^{25} - 2.72$ (c 1.10, CHCl₃)}, which, on hydrolysis using conc. HCl in aqueous tetrahydrofuran (see ref. 12) and treatment of the resultant product (presumably **12**) with an excess of sodium cyanoborohydride in methanol, afforded, after silica gel, flash chromatography, **13** as

† $[\alpha]_D$ Values are recorded in units of 10⁻¹ deg cm² g⁻¹.

a white crystalline powder {72.0%; m.p. 153–154 °C; $[\alpha]_D^{25} + 33.6$ (*c* 1.07, H₂O); lit.,^{7a} m.p. 149–153 °C; $[\alpha]_D^{25} + 33.8$ (*c* 0.52, MeOH)}. The NMR spectral data of **13** were in agreement with those reported.

The synthesis of 1,4,5-trideoxy-4-fluoro-1,5-imino-D-ribitol **19** was achieved from readily available ¹³C-5-amino-5-deoxy-2,3-O-isopropylidene-D-ribonolactam **14** (see Scheme 2). Treatment



Scheme 2 Reagents and conditions: *i*, LiAlH₄, THF, reflux; *ii*, for **16**, CbzCl, NaHCO₃, H₂O, 0 °C → room temp.; for **22**, benzyl bromide, K₂CO₃, DMF, 0 °C; *iii*, DAST, CH₂Cl₂, -40 °C → room temp.; *iv*, I₂, MeOH, reflux; *v*, H₂, Pd/C, MeOH, then 2 mol dm⁻³ HCl; *vi*, Tf₂O, pyridine, CH₂Cl₂, -20 °C → 0 °C; *vii*, TASF, CH₂Cl₂, 0 °C → room temp.

of **14** with an excess of lithium aluminium hydride at reflux temperature gave **15** {88%; m.p. 95–97 °C; $[\alpha]_D^{25} + 16$ (*c* 0.1, CHCl₃)}. Protection of the amino group in **15** using benzylloxycarbonyl chloride in the presence of sodium hydrogen carbonate gave **16** as a syrup {75%; $[\alpha]_D^{25} + 0.45$ (*c* 2.2, CHCl₃)}. Fluorination of **16** with DAST gave **17**, with retention of configuration C-4, as a syrup {66%; $[\alpha]_D^{25} - 6.9$ (*c* 0.53, CHCl₃)}. Removal of the isopropylidene group in **17** using iodine in methanol¹⁴ gave **18** {88%; m.p. 150–150.5 °C; $[\alpha]_D^{25} - 8.9$ (*c* 0.19, Me₂CO)}. Hydrogenolysis of **18** over 5%

palladium-on-carbon in methanol gave a white solid which was converted into **19** as a white crystalline salt {m.p. >250 °C (decomp.); $[\alpha]_D^{25} + 1.9$ (*c* 0.21, H₂O)}.

The introduction of fluorine at C-4 in **17** with retention of configuration is noteworthy; the assignment of configuration at C-4 was based on geminal and vicinal ¹³C-¹⁹F (see ref. 15) and ¹H-¹H coupling constants in the spectra of **19**: ¹³C NMR (D₂O), ²J_{3,F} 16.5 Hz, ³J_{2,F} 0 Hz; ¹H NMR (D₂O), J_{3,4} = J_{3,2} 3.3 Hz. In an attempt to obtain the C-4 epimer of **17**, the triflate of **16** was treated with TASF; however, **20** and **21** (3.25:1.0) were obtained predominantly. The possibility of 1,3-neighbouring group participation by the benzylloxycarbonyl group in **16** during fluorination with DAST was eliminated, since the *N*-benzyl derivative **22** also yielded fluorinated compound **23** with retention of configuration at C-4.

The target compounds **13** and **19** have been characterized by IR and ¹H, ¹³C and ¹⁹F NMR spectroscopy, by mass spectrometry and by elemental analysis. Biological properties of **13** and **19** are currently being investigated.

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Paper 2/03193K

Received 17th June 1992

Accepted 7th July 1992